

The application period for the following openings is from 10:00 AM on Thursday, September 5, 2024 to 3:30 AM Tuesday, September 10, 2024 Transfer openings where employees have been recalled or transfer to other G.M. locations are contingent upon them accepting. In the event these employees choose to remain at Fort Wayne Assembly, these transfers will be cancelled. Employees who qualify for the specific openings will not move, but may reapply for future openings.

All Division I employees are eligible to post to Primary, Secondary, Third, Fourth, Fifth..etc. postings.

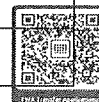
One-Time postings- Only Chassis, Final, and Trim production Associates can post to these jobs unless there is a surplus of manpower in support departments or the following classifications in Chassis, Final and Trim: Team Leader, Replacement Operator, Tag Operator, Composite Box Badger Utility Operators including the ERGO Department.

*Special reminder employees currently in the LA (Leave of Absence) Group ARE NOT ELIGIBLE TO POST INTO ANOTHER LA POSTING.
A CANCELLED RETIREMENT will void all subsequent postings associated with the retirement and your posting rights will be regenerated.*

Posting #	Posting Type	Department	Team	Shift	Column	Address	Operation(s)
0117	Temporary One-Time	Trim	70	2	S54	17-70-Utility	Composite/ Badger Utility (See Board or Text)
1739	Primary	Body Shop	21	1	SS19	XJ60L	1)P/U Box Outer LH 2)P/U Box Inner LH
1740	Primary	Body Shop	45	3	Z22	11RO45	Replacement Operator
1741	Primary	Trim	71	1	H55	17RO71	Replacement Operator
1742	Primary	Trim	10	1	D47	17RO10	Replacement Operator
1743	Primary	Trim	12	1	D43	17RO12	Replacement Operator
1744	Primary	Trim	13	1	D43	17-13-116R	1)Body Harness Route 2)Body Harness Route
1745	Primary	Trim	92	1	CC48	17RO92	Replacement Operator
1746	Primary	LA	17	2	N/A	Trim	Leave of Absence Operator
1747	Primary	ERGO	68	2	CC45	10TL68	Team Leader
1748	Primary	Trim	81	3	B46	17TL81	Team Leader
1749	Primary	Trim	82	3	C46	17TL82	Team Leader
1750	Primary	Chassis	22	1	G14	25-22-039R	1)U Bolts Sub Assembly 2)U Bolt Secure
1751	Primary	Chassis	12	2	H12	25RO12	Replacement Operator
1752	Primary	Chassis	24	2	H16	25-24-55R	1)Spare Tire Install 2)RH Coil Over Shock Install
1753	Primary	Final Line	23	2	F44	27-23-150L	1)Wheel Liner Secure 2)Wheel Liner Install
1754	Primary	Chassis	43	3	J28	EL-034L	1)Serpentine Belt Install 2)Positive Battery Cable Install
1755	Primary	Final Line	21	3	H52	27TL21	Team Leader
1756	Primary	Material	51	1	PP48	SLOC	1)Tug 4 2)Pick 4
1757	Primary	Material	41	2	E31	South	Replacement Operator
1758	Secondary	Trim	71	1	L55	17-71-002R	1)Latch & Cable Install 2)Latch & Cable Install
1759	Secondary	Trim	85	2	C42	17-85-021L	1)Front Door Mirror Install 2)Front Door Mirror Install



Posting #	Posting Type	Department	Team	Shift	Column	Address	Operation(s)
1760	Secondary	Trim	87	2	C43	17-87-030R	1)Front /Rear Door Armrest Bracket 2)Front/Rear Door Armrest Bracket
1761	Secondary	Trim	90	3	FF48	17TL90	Team Leader
1762	Secondary	Trim	92	3	DD49	17-92-115L	1)Carrier Install 2)Knee Deflector
1763	Secondary	LA	27	3	N/A	Final Line	Leave of Absence Operator
1764	Secondary	Chassis	30	3	J20	25-30-J20A	1)Gas Tank & Prop Shaft Sequence 2)RH COS Secure
1765	Secondary	Final Line	40	3	F27	27RO40	Replacement Operator
1766	Secondary	Material	35	2	L14	North	1)NER4 2)NER6
1767	Secondary	Material	52	2	R18	NLOC	Replacement Operator
1768	Secondary	Material	50	2	MM51	SLOC	Replacement Operator
1769	Secondary	Material	53	2	MM51	SLOC	Replacement Operator
1770	Secondary	LA	50	2	N/A	Material	Leave of Absence Operator
1771	Secondary	LA	50	2	N/A	Material	Leave of Absence Operator
1772	Secondary	LA	50	2	N/A	Material	Leave of Absence Operator
1773	Secondary	LA	50	3	N/A	Material	Leave of Absence Operator
1774	Third	Body Shop	41	1	CC27	11RO31	Replacement Operator
1775	Fourth	Body Shop	44	2	Z20	11-Z2-340R	1)STD/MAJOR TGATE HANG 2)TBD
1776	Fourth	Body Shop	44	3	Z19	11-Z2-330R	1)Trunnion Inst/Hang Minor Tgate RH 2)Trunnion Inst/Hang Minor Tgate LH
1777	Fifth	Body Shop	34	3	NN18	11-Z1-140R	1)Grill Supt S/A & Baffle #2 2)TBD
1778	Fifth	Material	20	3	L14	North	1)NLD3 2)SWR1
1779	Seventh	Body Shop	42	2	BB27	11-KN-005R	1)FBHP Outer Reinforcement Panel Load 2)TBD
1780	Seventh	Paint	10	3	H36	15-1x-005R	1)Elpo Sand Rockers Right 2)Elpo Sand Rockers Left
1781	Eighth	Paint Support Seal Tech	51	3	H36	37RO51	Replacement Operator (See Board or Text)
1782	Tenth	Body Shop	44	2	Z20	11-Z2-340L	1)STD/Major TAGATE ASSIST 2)TBD
1783	One-Time	LA	17	2	N/A	Trim	Leave of Absence Operator
1784	One-Time	LA	27	2	N/A	Final Line	Leave of Absence Operator
1785	One-Time	Final Line	20	3	H53	27RO20	Replacement Operator



Seal Cell Tech Attendant Job Description

Overview

These are North Paint Shop positions that follow the “owner operator/first responder” model. These positions are part of the Seal Cell Tech Attendant Dept. 37. These jobs include many PMP related tasks associated with the sealer automation cells. Other elements of these jobs also include various inspections, repairs, documentation, and communication. The basic function and elements of these positions are listed below. The list is not meant to be all inclusive but rather be an overview of the types of tasks these positions are responsible to perform.

First Responder

- Reset simple automation and conveyance faults.
- Get cell back into auto operation. If the steps can be standardized.
- Contact maintenance help on radio, when required.
- Setup jobs for manual re-spray, sealed or NO sealed.
- Verify barcode matches plant data; perform job queue edits when necessary.
- Get cell into 3 Crew / 3 Shift mode by bypassing a down robot.

Maintain Sealer Performance

Quality Inspection, Correction & Communication –

- Inspect jobs hourly looking for any quality issues arising from your process equipment. Document on quality check sheets.
- Adjust seal parameters to maintain size and location of seal beads, on the console (temperature, seal schedule and program adjust). Repairs may be necessary.
- Adjust skive parameters to maintain seam coverage to protect from water leaks (program adjust)
- Feed forward process equipment or seal performance issues.
- Feed backward to prior process owners (other Seal Cell Techs, ELPO system, Body Shop, etc.)
- Confirm defects originating from automation equipment in GSIP.

Equipment –

- Replace worn or bent applicator tips.
- Clean tips every break.
- Replenish hoppers, as needed (Plug Cell only).

- Clear hopper, bowl feeder, stacker, or nozzle jams (Plug Cell only).
- Replace worn rotary mask wiper (Anti-chip only).
- Clean rotary mask hopper as needed (Anti-chip only).
- Change dirty sponges (LASD, ISS).
- Replace worn Skives (Skive only)
- Empty purge buckets when required.
- Clean air knife blow-offs and monitor functionality.
- Clean tip inspection station as needed (Hem, Skive).
- Validate vision inspection cameras once per shift (UBS, ISS, Skive Cell).
- Continually monitor process equipment for material, water, & air leaks.
- Keep process equipment and work area clean.

Problem Solving / Corrective Actions –

- Perform defined GMS roles and responsibilities.
- Take the lead in practical problem solving issues that arise in your area.
- Follow corrective actions to completion.

Requirements

- Robotic program knowledge.
- Paint sealer knowledge.
- Sealer skive knowledge.
- Strong troubleshooting ability
- Computer skills (eg,. Excel, Power Point, Word)
- Familiarity with 3D Cartesian Coordinate Systems.
- Familiarity with both English and Metric systems.

TEMPORARY ONE-TIME Composite Box Utility Postings

The application period for the following openings is from 10:00 a.m. Thursday, September 5, 2024, to 3:30 a.m. Tuesday, September 10, 2024.

Note: Employees must prioritize each of the applications. You are not eligible for both a temporary posting and a regular posting at the same time.

Applicants capable of performing the work will be selected based on plant seniority. Employees awarded these jobs **WILL NOT GAIN SENIORITY IN THE TRIM DEPARTMENT, CANNOT SHIFT PREFERENCE OR POST DURING THE ASSIGNMENT, AND WILL ONLY RETURN TO THEIR DEPARTMENT, SHIFT, TEAM, JOB (SENIORITY PERMITTING) AFTER THE ASSIGNMENT** Tentatively ends- December 31, 2024. Once awarded one of these temporary one-time positions, these employees will not be eligible for any other transfer opportunities for the duration of the assignment.

Eligible- General Assembly Associates (Trim, Chassis, Final Line: Excluding Team Leaders, Replacement Operators, and Leave of Absence Operators)

Vacation: Vacation approved during the sign-up period **WILL** be honored.

Composite Box Utility Job Utilization of Work

- To be utilized in this order.

1. Primary function is to the composite box build (operation)
2. Supplement badger build (teams)
3. Supplement box line (GL area)
4. Supplement trim department then plant wide as required
5. Employees will match the current locally agreed RO pay
6. Equalize with composite box team for EOH purposes
7. Will be their own occupational group

The application period for the following *SKILLED TRADE* opening is from
7:00 a.m. Thursday, September 5, 2024 until 3:30 a.m. Tuesday, September 10, 2024

Skilled Trade Posting

Posting	Posting Type	Area	Team	Shift	Trade
2024-TM-03	Primary	General Assembly	30	1	Tool Maker
2024-EL-16	Primary	Paint	10	2	Electrician

Applications for Skilled Trades Job Transfer Openings will be accepted at the Personnel Window. Shift Preference Forms will still need to be submitted at the personnel window.