

The application period for the following openings is from 10:00 AM on Thursday, June 13, 2024 to 12:00 PM Tuesday, June 18, 2024 Transfer openings where employees have been recalled or transfer to other G.M. locations are contingent upon them accepting. In the event these employees choose to remain at Fort Wayne Assembly, these transfers will be cancelled. Employees who qualify for the specific openings will not move, but may reapply for future openings.

*All Division I employees are eligible to post to Primary, Secondary, Third, Fourth, Fifth..etc. postings.*

*One-Time postings- Only Chassis, Final, and Trim production Associates can post to these jobs unless there is a surplus of manpower in support departments or the following classifications in Chassis, Final and Trim: Team Leader, Replacement Operator, Tag Operator, Composite Box Badger Utility Operators including the ERGO Department.*

*Special reminder employees currently in the LA (Leave of Absence) Group ARE NOT ELIGIBLE TO POST INTO ANOTHER LA POSTING.*

*A CANCELLED RETIREMENT will void all subsequent postings associated with the retirement and your posting rights will be regenerated.*

Posting #	Posting Type	Department	Team	Shift	Column	Address	Operation(s)
0113	Temporary One-Time	Trim	70	1	S54	17-70-Utility	Composite/Badger Utility (See Board and APP)
0114	Temporary One-Time	Trim	70	2	S54	17-70-Utility	Composite/Badger Utility (See Board and APP)
0115	Temporary One-Time	Trim	70	2	S54	17-70-Utility	Composite/Badger Utility (See Board and APP)
1426	Primary	Body Shop	43	1	ZZ21	11-YB-0275	1)Endgate Outer Panel 2)Endgate Hinge Install
1427	Primary	Paint	10	2	H36	15-10-003L	1)Elpo Sand Hood & Box Left 2)Elpo Sand & Box Right
1428	Primary	Paint	10	2	H36	15-10-005L	1)Elpo Sand Lower Left 2)Elpo Sand Lower Right
1429	Primary	Paint	10	2	H36	15-10-005R	1)Elpo Sand Lower Right 2)Elpo Sand Lower Left
1430	Primary	Trim	86	2	B42	17RO86	Replacement Operator
1431	Primary	Final Process	41	2	D10	N/A	No Start
1432	Primary	Quality	GA	1	E11	N/A	GCA (Must have a Valid Drivers License)
1433	Primary	Quality	TA	1	E12	N/A	Torque Route 3
1434	Primary	Quality	TA	1	F10	N/A	Torque Route 2
1435	Primary	Quality	AA	1	F3	N/A	Driver Auditor (Must have a Valid Drivers)
1436	Secondary	Body Shop	35	1	FF18	11RO35	Replacement Operator
1437	Secondary	Body Shop	31	1	FF18	11RO31	Replacement Operator
1438	Secondary	Body Shop	33	1	FF18	11RO33	Replacement Operator
1439	Secondary	Body Shop	31	1	FF18	11-ZA1-90R	1)Check LinkInstall LH 2)RHR Door Hang
1440	Secondary	Body Shop	35	1	FF18	11-ZA1-260L	1)Hood Secure (Hoist) 2)Hood Load
1441	Secondary	Body Shop	33	2	KK19	11TL33	Team Leader
1442	Secondary	Body Shop	11	3	KK32	11TL11	Team Leader
1443	Secondary	Body Shop	33	3	MM18	11TL33	Team Leader
1444	Secondary	Paint Support Sea	52	3	3	37RO52	Replacement Operator (See Board and APP)
1445	Secondary	LA	15	1	N/A	Paint	Leave of Absence Operator
1446	Secondary	Paint	11	3	H36	15RO11	Replacement Operator
1447	Secondary	ERGO	69	3	CC45	N/A	ERGO Route #17
1448	Secondary	Final Line	31	2	G34	27-31-167R	1)RH Headlamp Install/LWR Baffle 2)LH Headlamp Install/LH Front Brace
1449	Secondary	Chassis	30	2	H20	25TL30	Team Leader
1450	Secondary	Final Process	41	2	C4	36RO41	Replacement Operator
1451	Secondary	Final Process	41	2	C4	N/A	Heavy Repair
1452	Secondary	Final Process	40	2	F2	N/A	Squeak & Rattle
1453	Secondary	Material	35	2	L15	North	1)NLC6 2)NWR6
1454	Secondary	Quality	TA	1	E11	71ROTA	Replacement Operator
1455	Secondary	Quality	CA	1	F3	ROCA	Replacement Operator
1456	Third	Body Shop	14	2	JJ27	11-LB-040R	1)FRT Comp Rail RH #1 2)FRT Comp Rail LH #1



Posting #	Posting Type	Department	Team	Shift	Column	Address	Operation(s)
1457	Third	Body Shop	21	2	SS24	11-XJ-010L	1)P/U Box Inner LH 2)TBS
1458	Third	Body Shop	42	2	BB27	11-KN-005R	1)FBHP Outer Reinforcement Panel Load 2)TBD
1459	Third	Body Shop	22	3	PP21	11TL22	Team Leader
1460	Third	Body Shop	14	3	HH27	11-LB-010R	1)FRT Comp Rail RH #1 2)TBD
1461	Fourth	Quality	DB	2	F7	N/A	Replacement Operator
1462	Sixth	Material	50	2	MM51	SLOC	Team Leader
1463	One-Time	Trim	41	2	NN46	17TL41	Team Leader
1464	One-Time	Trim	88	2	B38	17RO88	Replacement Operator



# Seal Cell Tech Attendant Job Description

## Overview

These are North Paint Shop positions that follow the “owner operator/first responder” model. These positions are part of the Seal Cell Tech Attendant Dept. 37. These jobs include many PMP related tasks associated with the sealer automation cells. Other elements of these jobs also include various inspections, repairs, documentation, and communication. The basic function and elements of these positions are listed below. The list is not meant to be all inclusive but rather be an overview of the types of tasks these positions are responsible to perform.

## First Responder

- Reset simple automation and conveyance faults.
- Get cell back into auto operation. If the steps can be standardized.
- Contact maintenance help on radio, when required.
- Setup jobs for manual re-spray, sealed or NO sealed.
- Verify barcode matches plant data; perform job queue edits when necessary.
- Get cell into 3 Crew / 3 Shift mode by bypassing a down robot.

## Maintain Sealer Performance

### Quality Inspection, Correction & Communication –

- Inspect jobs hourly looking for any quality issues arising from your process equipment. Document on quality check sheets.
- Adjust seal parameters to maintain size and location of seal beads, on the console (temperature, seal schedule and program adjust). Repairs may be necessary.
- Adjust skive parameters to maintain seam coverage to protect from water leaks (program adjust)
- Feed forward process equipment or seal performance issues.
- Feed backward to prior process owners (other Seal Cell Techs, ELPO system, Body Shop, etc.)
- Confirm defects originating from automation equipment in GSIP.

### Equipment –

- Replace worn or bent applicator tips.
- Clean tips every break.
- Replenish hoppers, as needed (Plug Cell only).
- Clear hopper, bowl feeder, stacker, or nozzle jams (Plug Cell only).
- Replace worn rotary mask wiper (Anti-chip only).
- Clean rotary mask hopper as needed (Anti-chip only).
- Change dirty sponges (LASD, ISS).
- Replace worn Skives (Skive only)
- Empty purge buckets when required.
- Clean air knife blow-offs and monitor functionality.
- Clean tip inspection station as needed (Hem, Skive).

- Validate vision inspection cameras once per shift (UBS, ISS, Skive Cell).
- Continually monitor process equipment for material, water, & air leaks.
- Keep process equipment and work area clean.

#### Problem Solving / Corrective Actions –

- Perform defined GMS roles and responsibilities.
- Take the lead in practical problem solving issues that arise in your area.
- Follow corrective actions to completion.

#### Requirements

- Robotic program knowledge.
- Paint sealer knowledge.
- Sealer skive knowledge.
- Strong troubleshooting ability
- Computer skills (eg,. Excel, Power Point, Word)
- Familiarity with 3D Cartesian Coordinate Systems.
- Familiarity with both English and Metric systems.

## **TEMPORARY ONE-TIME Composite Box Utility Postings**

The application period for the following openings is from 10:00 a.m. Thursday, June 13, 2024, to 12:00 p.m. Tuesday, June 18, 2024.

**Note: Employees must prioritize each of the applications. You are not eligible for both a temporary posting and a regular posting at the same time.**

Applicants capable of performing the work will be selected based on plant seniority. Employees awarded these jobs **WILL NOT GAIN SENIORITY IN THE TRIM DEPARTMENT, CANNOT SHIFT PREFERENCE OR POST DURING THE ASSIGNMENT, AND WILL ONLY RETURN TO THEIR DEPARTMENT, SHIFT, TEAM, JOB (SENIORITY PERMITTING) AFTER THE ASSIGNMENT** Tentatively ends- December 31, 2024. Once awarded one of these temporary one-time positions, these employees will not be eligible for any other transfer opportunities for the duration of the assignment.

**Eligible- General Assembly Associates (Trim, Chassis, Final Line: Excluding Team Leaders, Replacement Operators, and Leave of Absence Operators)**

**Vacation:** Vacation approved during the sign-up period **WILL** be honored.

### **Composite Box Utility Job Utilization of Work**

- To be utilized in this order.

1. Primary function is to the composite box build (operation)
2. Supplement badger build (teams)
3. Supplement box line (GL area)
4. Supplement trim department then plant wide as required
5. Employees will match the current locally agreed RO pay
6. Equalize with composite box team for EOH purposes
7. Will be their own occupational group